

# PETG

Optima+ PETG (Polyethylene Terephthalate Glycol) is a high gloss, highly transparent co-polyester film. It has excellent thermoforming properties for easy molding, as well as heat sealing performance. It is printable and provides good weatherability and is suitable for outdoor use (with UV additive). Optima+ PETG film is widely used for packaging of electronics, cosmetics, toys, medical equipment, stationary and gifts. It is consistent with FDA food contact requirements. It can also be used for signage and graphics applications such as labels, signs and cards. Optima+ PETG is available in thicknesses ranging from 0.5mm-6.0mm.

## Typical Property Values

| Property   | Item   | Test Method   | Unit | Value                             |
|------------|--|---|------|-----------------------------------|
| Physical   | Density  | ASTM D792-2007  | g/cm | 1.27                              |
|            | Tensile Strength   | ASTM D882-10<br>(Specimen Width: 25mm)                                | Mpa  | 52.2                              |
|            |  |   |      | 49.9                              |
|            | Elongation at Break  | ASTM D882-10<br>(Testing Speed: 50mm/min)<br>(Grip Separation: 100mm) | %    | 477                               |
|            |  |   |      | 768                               |
|            | Tensile Modulus  | ASTM D638-10<br>(Specimen Type I)<br>(Testing Speed: 50mm/min)        | MPa  | 2110                              |
|            |  |   | MPa  | 2070                              |
|            | Impact Resistance  | ASTM D1709-09 Method B  | g/cm | 822                               |
| Optical    | Haze   | ASTM D1003-07 Method A<br>(Light Source Type C)                       | %    | 1.4                               |
|            | Total Luminous Transmittance                                   |   | %    | 90.6                              |
| Thermal    | Glass Transition Temperature (T <sub>g</sub> )                 | ISO 11357-2:1999 DSC  | °C   | 80.15                             |
| Electrical | Surface Resistance<br>(applicable only for anti-static grades) | ASTM D257   | Ω    | 10 <sup>9</sup> -10 <sup>11</sup> |

## PETG Specifications

| Property       | Specifications                                |
|----------------|---|
| Thickness      | 0.5mm-6.0mm for sheets                        |
| Width          | Custom width available upon request           |
| Colour         | Clear (Custom colours available upon request) |
| Surface Finish | Gloss / Gloss                                 |

### Remarks

- The above reported values are based on material thickness of 0.5mm unless otherwise specified.
- The data presented above represents values from our testing of the material. It is the responsibility of the user to test and confirm our materials are suitable for their intended applications. All information and technical assistance is given without warranty or guarantee and is subject to change without notice.
- Unless otherwise agreed to in writing, all products are sold strictly pursuant to our standard conditions of sale.
- Please contact your Optima+ sales representative for any questions or enquiries regarding special applications.



QHK/00244



HK06/01460

# Optima+

## The Plastics Sheets Specialist

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